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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/777,269 02/05/2001 23552 7590 01/02/2004		Serge Jacques Fayeulle	SEA9493/40046.0100USU1	3395
			EXAMINER	
MERCHANT P.O. BOX 290	C & GOULD PC		LEE, EDMUND H	
MINNEAPOLIS, MN 55402-0903			ART UNIT	PAPER NUMBER
			1732	

DATE MAILED: 01/02/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

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Office Action Summary		Ap	pplication No.	Applicant(s)			
		09	9/777,269	FAYEULLE ET AL.			
		Ex	aminer	Art Unit			
			MUND H. LEE	1732			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
THE - Exte after - If the - If NC - Failu - Any	ORTENED STATUTORY PERIOD MAILING DATE OF THIS COMMU naions of time may be available under the provisic SIX (6) MONTHS from the mailing date of this co period for reply specified above is less than thirty operiod for reply is specified above, the maximum are to reply within the set or extended period for reply received by the Office later than three monthed patent term adjustment. See 37 CFR 1.704(b).	NICATION. ons of 37 CFR 1.136(a). mmunication. (30) days, a reply within statutory period will app ply will, by statute, cause s after the mailing date	In no event, however, may a reply be tinn the statutory minimum of thirty (30) day bly and will expire SIX (6) MONTHS from a the application to become ARANDONE	nely filed s will be considered timely. the mailing date of this communication.			
	Responsive to communication(s) f	ilad on Of Navan	nhar 2002				
	Responsive to communication(s) filed on <u>06 November 2003</u> . This action is FINAL . 2b) This action is non-final.						
	,						
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Dispositi	on of Claims						
5)□ 6)⊠ 7)□	Claim(s) 1-13 is/are pending in the application. 4a) Of the above claim(s) 1-6 is/are withdrawn from consideration. Claim(s) is/are allowed. Claim(s) 7-12 is/are rejected. Claim(s) is/are objected to. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or election requirement.						
	on Papers						
9)☐ The specification is objected to by the Examiner.							
	10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
Priority under 35 U.S.C. §§ 119 and 120							
12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) ☐ All b) ☐ Some * c) ☐ None of: 1. ☐ Certified copies of the priority documents have been received. 2. ☐ Copies of the certified copies of the priority documents have been received in Application No 3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 13) ☒ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application) since a specific reference was included in the first sentence of the specification or in an Application Data Sheet. 37 CFR 1.78. a) ☐ The translation of the foreign language provisional application has been received. 14) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121 since a specific reference was included in the first sentence of the specification or in an Application Data Sheet. 37 CFR 1.78.							
Attachment(•						
2) 🔲 Notice	of References Cited (PTO-892) of Draftsperson's Patent Drawing Review (lation Disclosure Statement(s) (PTO-1449) F	PTO-948) Paper No(s) <u>5/11/01</u> .	5) Notice of Informal Pa	PTO-413) Paper No(s) tent Application (PTO-152)			

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DETAILED ACTION

- 1. Claims 1-6 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected invention, there being no allowable generic or linking claim. Election was made without traverse in Paper No. 11/6/03.
- 2. Applicant's election without traverse of claims 7-12 and 13 (generic) in Paper No. 11/6/03 is acknowledged.
- 3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

The changes made to 35 U.S.C. 102(e) by the American Inventors Protection Act of 1999 (AIPA) and the Intellectual Property and High Technology Technical Amendments Act of 2002 do not apply when the reference is a U.S. patent resulting directly or indirectly from an international application filed before November 29, 2000. Therefore, the prior art date of the reference is determined under 35 U.S.C. 102(e) prior to the amendment by the AIPA (pre-AIPA 35 U.S.C. 102(e)).

4. Claims 7, 8 and 13 are rejected under 35 U.S.C. 102(e) as being anticipated by Koyanagi et al (USPN 6078474). Koyanagi et al teach the claimed process as evident at col 10, In 57-col 11, In 39; and fig. 12. The thin layer with nearly no fluorine constitutes the claimed layer of predetermined thickness on the fabricated load/unload ramp.

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5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 9-12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Koyanagi et al (USPN 6078474). The above teachings of Koyanagi et al are incorporated hereinafter. Koyanagi et al does not teach providing a layer having the claimed thickness; and mixing a claimed percentage of lubricant in proportion to the polymer melt. In regard to providing a layer having the claimed thickness, such is a mere obvious matter of choice dependent on the desired final product and of little patentable consequence to the claimed process since it is not a manipulative feature or step of the claimed process. Further, the claimed thickness of a release layer is wellknown in the molding art. Thus, it would have been obvious to one of ordinary skill in the art at the time the invention was made to provide the layer of Koyanagi et al with a thickness within the claimed range in order to ensure proper release without compromising the quality of the ramp. In regard to mixing a claimed percentage of lubricant in proportion to the polymer melt, mixing percentages are well-known in the molding art as important molding parameters and the desired percentage would have been obviously and readily determined through routine experimentation by one having ordinary skill in the art at the time the invention was made. Further, the claimed percentages are generally well-known in the molding art and it would have been

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obvious to one of ordinary skill in the art at the time the invention was made to use the claimed percentage of lubricant in the process of Koyanagi et al in order to ensure

proper release of the ramp without compromising the quality of the ramp.

7. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Koyanagi et al (USPN 6487051) teach injection molding a ramp

from a mixture of polymer and lubricant.

8. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to EDMUND H. LEE whose telephone number is

703.305.4019. The examiner can normally be reached on MONDAY-THURSDAY

FROM 9AM-4PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Michael Colaianni can be reached on 703.305.5493. The fax phone

number for the organization where this application or proceeding is assigned is

703.872.9306.

Any inquiry of a general nature or relating to the status of this application or

proceeding should be directed to the receptionist whose telephone number is

703.308.0661.

EDMUND H. LEE Primary Examiner

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EHL

2/17/02

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